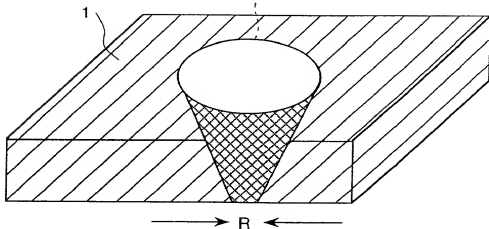


**FIG. 1**

INVERSED CONICAL HOLE

**FIG. 2**

CYLINDRICAL HOLE

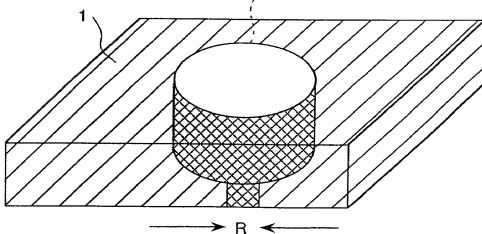


FIG. 3

CYLINDRICAL HOLE

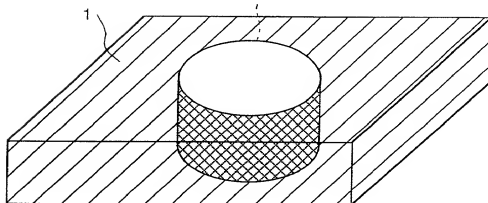


FIG. 4

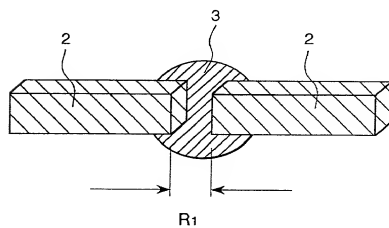


FIG. 5

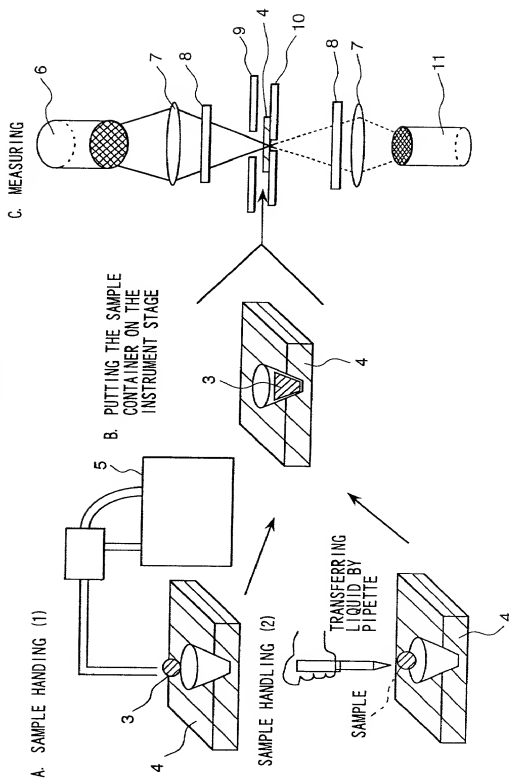


FIG. 6

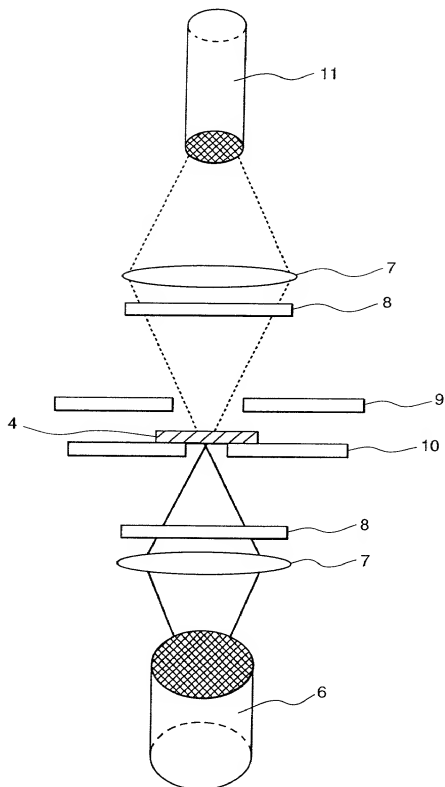


FIG. 7

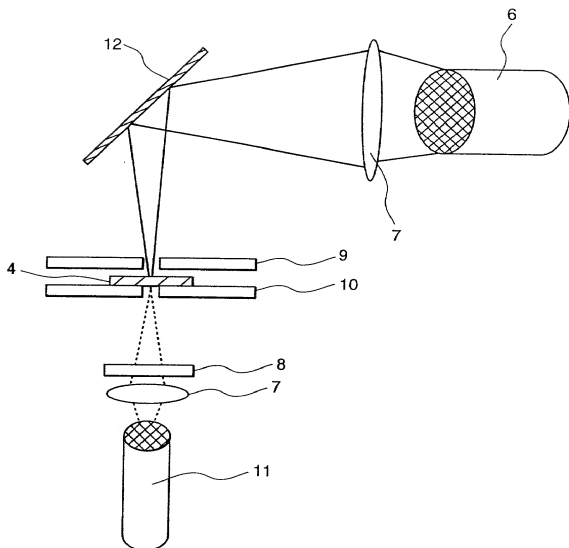


FIG. 8

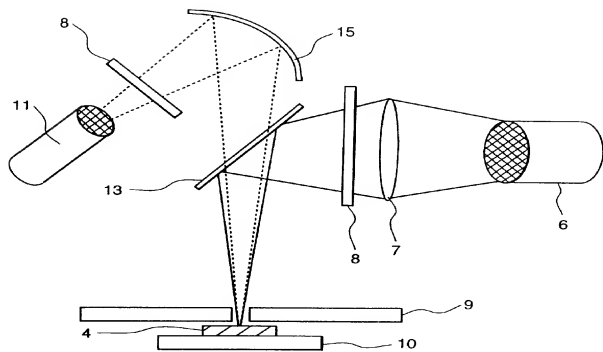


FIG. 9

